

Contract Revenue and Contract Gross Profit Based on New Segmentation
Quarterly by Segment 2012 - 2014 (Unaudited)



(in millions)

| | Nine Months ended September 30, 2014 | | | | 4Q 2014 | | | | 3Q 2014 | | | | 2Q 2014 | | | | 1Q 2014 | | | |
|--------------------------|--------------------------------------|---------|----------|---------------|-------------|------|---------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|
| | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | |
| | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company |
| Contract Revenue | \$ 57.0 | \$ 98.1 | \$ 14.9 | \$ 170.0 | \$ - | \$ - | \$ - | \$ - | \$ 18.0 | \$ 29.7 | \$ 9.8 | \$ 57.5 | \$ 19.5 | \$ 39.2 | \$ 2.7 | \$ 61.5 | \$ 19.5 | \$ 29.2 | \$ 2.3 | \$ 51.0 |
| Cost of Contract Revenue | \$ 46.9 | \$ 77.7 | \$ 18.5 | \$ 143.1 | \$ - | \$ - | \$ - | \$ - | \$ 14.8 | \$ 29.0 | \$ 12.6 | \$ 56.4 | \$ 15.8 | \$ 26.1 | \$ 3.1 | \$ 45.0 | \$ 16.3 | \$ 22.6 | \$ 2.7 | \$ 41.6 |
| Contract Gross Profit | \$ 10.1 | \$ 20.5 | \$ (3.6) | \$ 26.9 | \$ - | \$ - | \$ - | \$ - | \$ 3.2 | \$ 0.7 | \$ (2.8) | \$ 1.1 | \$ 3.7 | \$ 13.1 | \$ (0.4) | \$ 16.4 | \$ 3.2 | \$ 6.7 | \$ (0.5) | \$ 9.4 |

| | Year ended December 31, 2013 | | | | 4Q 2013 | | | | 3Q 2013 | | | | 2Q 2013 | | | | 1Q 2013 | | | |
|--------------------------|------------------------------|----------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|
| | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | |
| | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company |
| Contract Revenue | \$ 77.4 | \$ 125.9 | \$ 6.7 | \$ 210.0 | \$ 18.4 | \$ 38.3 | \$ 3.0 | \$ 59.7 | \$ 19.4 | \$ 31.8 | \$ 1.8 | \$ 53.0 | \$ 19.5 | \$ 30.1 | \$ 1.1 | \$ 50.8 | \$ 20.1 | \$ 25.6 | \$ 0.7 | \$ 46.5 |
| Cost of Contract Revenue | \$ 66.6 | \$ 95.1 | \$ 10.2 | \$ 171.9 | \$ 16.0 | \$ 28.0 | \$ 3.1 | \$ 47.1 | \$ 16.9 | \$ 25.0 | \$ 2.7 | \$ 44.5 | \$ 17.0 | \$ 23.2 | \$ 2.3 | \$ 42.5 | \$ 16.8 | \$ 19.0 | \$ 2.1 | \$ 37.8 |
| Contract Gross Profit | \$ 10.8 | \$ 30.7 | \$ (3.5) | \$ 38.1 | \$ 2.4 | \$ 10.3 | \$ (0.1) | \$ 12.6 | \$ 2.5 | \$ 6.8 | \$ (0.9) | \$ 8.5 | \$ 2.6 | \$ 7.0 | \$ (1.2) | \$ 8.3 | \$ 3.3 | \$ 6.6 | \$ (1.3) | \$ 8.7 |

| | Year ended December 31, 2012 | | | | 4Q 2012 | | | | 3Q 2012 | | | | 2Q 2012 | | | | 1Q 2012 | | | |
|--------------------------|------------------------------|----------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|-------------|---------|----------|---------------|
| | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | | DDS, | | Drug | |
| | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company | As reported | API | Product | Total Company |
| Contract Revenue | \$ 73.5 | \$ 111.4 | \$ 5.0 | \$ 189.9 | \$ 21.0 | \$ 37.0 | \$ 1.1 | \$ 59.1 | \$ 16.3 | \$ 27.7 | \$ 1.7 | \$ 45.6 | \$ 16.7 | \$ 24.7 | \$ 1.0 | \$ 42.4 | \$ 19.5 | \$ 22.0 | \$ 1.2 | \$ 42.7 |
| Cost of Contract Revenue | \$ 70.4 | \$ 87.6 | \$ 10.1 | \$ 168.1 | \$ 19.1 | \$ 27.0 | \$ 2.4 | \$ 48.5 | \$ 16.1 | \$ 25.1 | \$ 2.5 | \$ 43.7 | \$ 16.3 | \$ 17.3 | \$ 2.7 | \$ 36.3 | \$ 18.8 | \$ 18.2 | \$ 2.6 | \$ 39.7 |
| Contract Gross Profit | \$ 3.1 | \$ 23.8 | \$ (5.1) | \$ 21.8 | \$ 1.9 | \$ 10.0 | \$ (1.3) | \$ 10.6 | \$ 0.2 | \$ 2.6 | \$ (0.8) | \$ 2.0 | \$ 0.3 | \$ 7.4 | \$ (1.6) | \$ 6.1 | \$ 0.6 | \$ 3.8 | \$ (1.4) | \$ 3.0 |